



OUTDOOR SAUNA ASSEMBLY AND OPERATIONS MANUAL



●●●Dear Customer,

Congratulations on the purchase of your new SunRay outdoor traditional sauna. We are confident that you will enjoy the many benefits of using the sauna for years to come.

Carefully and thoroughly read this manual in its entirety before using the sauna for the first time. We recommend keeping this manual for regular review and future reference.

If you have any questions on the assembly or operation of the sauna please contact our customer support team at 800.976.5530 or customerservice@sunraysaunas.com.

●●●Sauna Requirements

- a. The sauna must be on a dedicated electrical circuit. Refer to the electric heater manual that accompanies your sauna to determine the required voltage and amperage for your sauna model.
- b. The sauna should always be placed on a sturdy level surface such as a concrete pad, wood deck or other solid surface. Do not place the sauna directly onto the ground.
- c. If the sauna floor is damp or has moisture install a floor separator/moisture barrier to keep the sauna high & dry.
- d. Do not store flammable objects or chemical substances near the sauna.

●●● Assembly Instructions

Assembly of the sauna requires at least 2 adults to complete. Please read the instructions thoroughly before and during assembly to ensure proper installation of the unit. If you encounter any problems or have questions during assembly, please feel free to call our Customer Service or local dealers.

1. Lay the bottom panel down ensuring the surface is level.



2. Place the back wall panel onto the backside of the bottom panel.



3. Attach the right wall and left wall to the back wall using the pre-attached buckles.



4. Insert the electric stove into the with wooden frame (see stove frame assembly)



Note: How to assemble the electric stove frame :





5. Install the vertical bench (note: pull the stove plug line through the dent under vertical bench and connect it .



6. Install the horizontal bench and secure it with the provided wood screws.



7. Attach the back rest and accessories as shown.

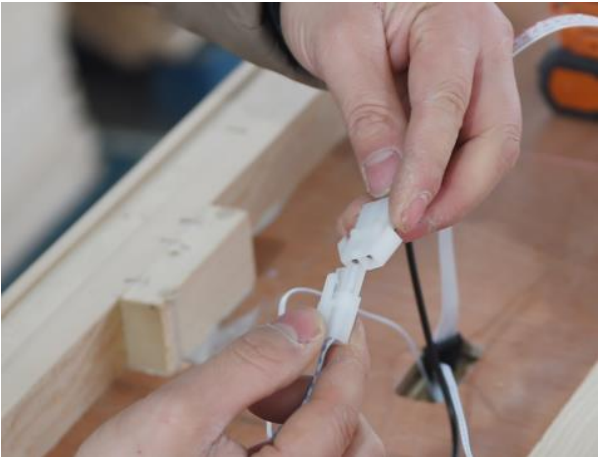
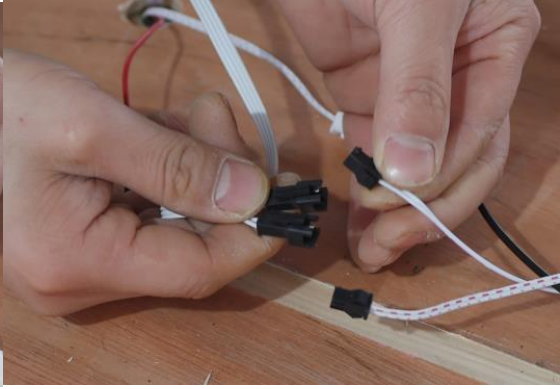
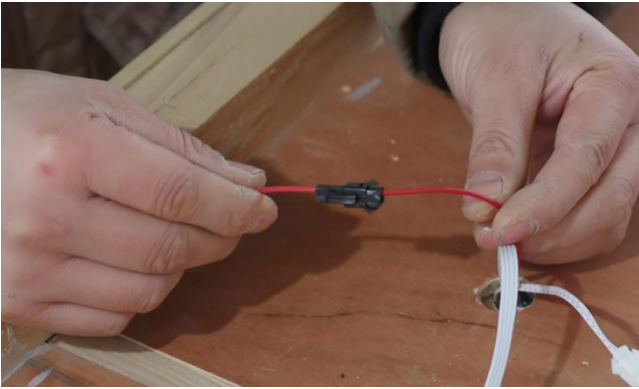


8. Attach the front door wall with inner buckle and screw on door handle.



9. Install the flat roof and feed the accessory cords out of cabin to connect with the matching roof pairs.





10. Attach the wooden column and the top roof supports.



11. Attach the shingled roof sections.












Control Panel Instructions




Time: 1-99 minutes


Temperature: 40°C-90°C




- 1) : to power on/off sauna cabin.
- 2) : press 1 time, inner light on/outer light off; press 1 time again, inner light off/outer light on; go on press the  button will be both inner/outer light on and both inner/outer light off.
- 3) : press 1 time to on/off therapy light. When therapy light is on, keep press the button till temperature screen shows "LX" (X 为 1-9), "X" twinkling, then press  again to change the colors.



: adjust temperature, keep press, temperature will change quicker.



 : adjust time, keep press, time will change quicker.

Keep press temperature side , °C and °F can exchange.

8) press  enter FM BLUETOOTH and USB function selection, name of bluetooth is BT301.

9)  under this condition, press 5 seconds will automatically search stations and restore accordingly. After search, go on press  enter next station search. Under BLUETOOTH and USB condition, press  goes to next song

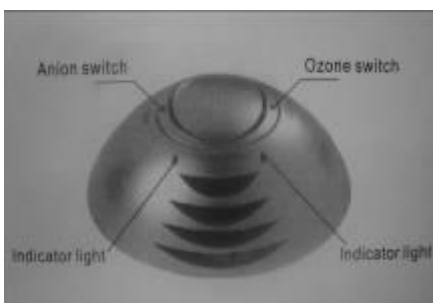
10) press  under FM condition goes to silence. BLUETOOTH and USB condition, press 

is to stop playing. Only under , by press  can adjust volume.

OXYGEN IONIZER APPLICATION GUIDE

Ionizer releases negative ion to purify the air, dispense natural floral fragrances to enhance people's mood and help stimulate relaxation

● ● ● The type of oxygen ionizer:



1. Turn to ION, Prevent air conditioner disease.
2. Turn to O3, Ozone disinfection.

Replacing the fragrance piece



1. Take off the oxygen ionizer
2. Open the back piece of it
3. Take out the floral fragrance piece inside of it.

Enjoying your Sauna

INSTRUCTIONS FOR USE

Review all health and safety instructions. If in doubt as to the advisability of using your sauna, consult with your physician. If you feel light-headed or heat-exhausted during a session, exit the sauna immediately.

1. Set the temperature to a comfortable heat level.
2. Allow approximately 12-15 minutes for the sauna to warm up before beginning a session.
3. We recommend that a sauna session does not exceed 30 minutes.
4. When the temperature reaches the level set on the thermostat, the heaters will turn off and on periodically to maintain the desired temperature level inside of the sauna.
5. The front door/window and/or ceiling vent can be opened at any time to allow fresh air into the sauna.
6. Always drink plenty of water before, during, and after a sauna session. Doing so will replenish lost fluids from the body through perspiration.
8. Choosing to take a hot shower or bath prior to the sauna session will further promote perspiration. However, dry off thoroughly before going into the sauna because excessive water will stain or warp the wood. A shower after the session is refreshing and rinses perspiration from the body.
9. To absorb perspiration and keep the sauna tidy during the session, place a towel on the bench and floor of the sauna. Keep one towel handy to wipe excessive sweat from your body.

will continue to sweat even after the heaters are off. Sit in the sauna with the door open and let the body sweat a little more while it cools off. After you feel comfortable enough, take a warm shower and finish it off with a cold shower to cool off completely.

Warnings

This sauna is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety. Children should be supervised at all times. We do not recommend children under the age of 6 use the sauna.

Safety Instructions

1. Read and follow all instructions carefully.
2. When installing and using this electrical equipment, basic safety precautions should always be followed.
3. Do not use the sauna immediately following strenuous exercise. Wait at least 30 minutes to allow the body to cool down completely.

Safety precautions

- a. To avoid fire, do not dry clothes or leave any towels in the sauna.
- b. To prevent burns or electric shocks, do not touch or use metal tools on the net cover of the far infrared heater elements. While in the sauna, do not touch the light bulb. If the bulb needs to be changed, switch it off and wait until the sauna is shut off and the bulb is cool
- c. Do not use the sauna if you have any of the following conditions:
 - 1) Open wounds
 - 2) Eye disease
 - 3) Severe sunburns
 - 4) Children over the age of 6.
 - 5) If suffering from a disease directly related to temperature, seek the advice of a doctor before use.
 - 6) Persons suffering from obesity or with a medical history of heart disease, low or high blood pressure, circulatory system problems, or diabetes should consult a physician prior to using the sauna.

- 7) Persons using medications should consult a physician before using the sauna since some medications may induce drowsiness while others may affect heart rate, blood pressure, and circulation.
- 8) Do not place pets in the sauna.
- 9) Do not use the sauna if you are under the effects of alcohol. The use of alcohol, drugs, or medications prior to or during the sauna session may lead to unconsciousness.